

# A high throughput spectral image microscopy system

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# A high throughput spectral image microscopy system

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A high throughput spectral image microscopy system is configured for rapid detection of rare cells in large populations. To overcome flow cytometry rates and use of fluorophore tags, a system architecture integrates sample mechanical handling, signal processors, and optics in a non-confocal version of light absorption and scattering spectroscopic microscopy. Spectral images with native contrast do not require the use of exogeneous stain to render cells with submicron resolution. Structure may be characterized without restriction to cell clusters of differentiation. *Published by AIP Publishing.* <https://doi.org/10.1063/1.4998725>

## I. INTRODUCTION

The ability to rapidly measure large microscopic distributions is of interest in fields including medicine, biotechnology, and materials science. Flow cytometry has proven an invaluable tool for studying cell populations.<sup>1</sup> The number of illumination and detection wavelengths has been extended over time and coupled with an increased range of fluorophores attached via monoclonal antibodies to clusters of differentiation on cell surfaces and in some cases to intracellular entities.<sup>2</sup> However, robust detection of large cell populations remains a challenge for clinical use. It is technically possible to achieve 20 000 (events/s) flow rates;<sup>3</sup> however, a 1% measuring precision constrains rates to <10 000 cells/s with a detection limit of a few hundred fluorescent molecules per cell.<sup>4</sup> Rates are limited, in part, by cell fragility or fluidics delivery, which presents a stream of cells in a serial manner for detection. Flow cytometers have accurately examined cells up to 7000 (cells/s);<sup>5</sup> in this case, sorting  $5 \times 10^9$  total cells to find 5 rare cells requires 200 (h). Thus, rare cell detection at part per billion accuracies in less than one day remains a problem. Advanced methods to identify rare cells in the blood may improve diagnostic capabilities and medical outcomes for patients with invasive medical procedures replaced by peripheral blood tests. Improved detection of immunofluorescent labeled rare cells can be achieved by increasing the field of view (FOV) using a fiber-optic array scanning technology.<sup>6</sup> Confocal Raman microscopy is a method for reagent-less identification of various bio-entities at high resolution<sup>7</sup> but requires long exposure times to compensate for small scattering cross sections. Spectral image comparison can be used to differentiate cancer cells from normal lymphocytes.<sup>8–10</sup> Confocal light absorption and scattering spectroscopy (CLASS) has been introduced as a method for observing sub-micrometer intracellular structures in living cells that do not require exogeneous labels.<sup>11</sup> The CLASS method was first applied to noninvasive detection and differentiation of adult and fetal nucleated red blood cells (fNRBC), which make up a small fraction  $1:10^9$  of circulating cells during pregnancy where a 1 (ml) sample may

capture a few fNRBC.<sup>12</sup> The CLASS results were obtained without cell damage or use of fluorophores but did not describe how to achieve high throughput.

The present work describes a high throughput spectral imaging microscopy system capable of rare cell detection in a few hours. To overcome flow cytometry rate limits and use of fluorophore tags, a system architecture integrates sample mechanical handling, signal processors, and an optics, which permits native contrast imaging via a non-confocal extension of light absorption and scattering spectroscopic microscopy.

## II. HIGH THROUGHPUT SPECTRAL IMAGE MICROSCOPY

To rapidly measure large cell populations, the spectral imaging microscopy system (a) shown in Fig. 1 balances performance among three subsystems:<sup>13</sup> sample-stage mechanical motion (b), an optics—shown in a reflection configuration (c), and a compute platform. The pixel array sensor, analog to digital electronics (d), and data link (e) transmit frames to the host computer (f) and storage device (g). Stage and camera control is coordinated with signal processing and spectral object rendering and classification.

### A. Spectral imaging optics

A broadband source coupled with a tunable filter generates a sequential set of narrow bands to illuminate a sample, Fig. 2. Broad area Kohler illumination<sup>14</sup> supports high throughput parallel pixel exposure and reduces light flux to avoid cell damage with visible light wavelengths  $\lambda \sim 440 \text{ nm}–650 \text{ nm}$ . The absence or presence of a beam block produces bright- or dark-field imaging, respectively.

A reflective optics can also sequentially illuminate a sample field of view (a) with uniform illumination (b) (solid lines) over a range of wavelengths generated by a broadband visible light source (c) and tunable filter (i), Fig. 3. A supercontinuum laser produces picosecond pulses over a wide range of frequencies in the visible spectrum with high spectral density.<sup>15</sup> A 6W source (Fianium SC450-6) generates a 500–700 nm spectral bandwidth from a 100 (ps) master pulse having a 1 (MHz) repetition rate with a spectral density of 3 (nJ/nm),

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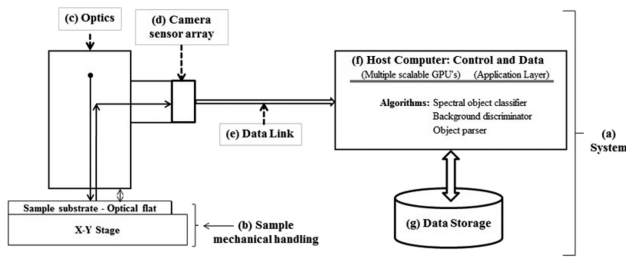


FIG. 1. Schematic of a high throughput spectral microscopy system.

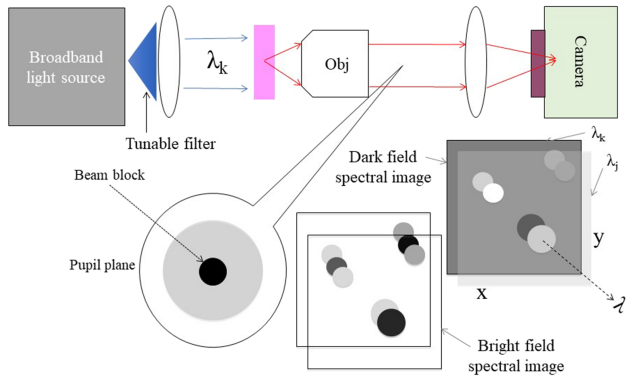


FIG. 2. Spectral imaging concept with a transmission optic.

which results in a randomly polarized light power output of 3 (mW/nm). An acousto-optic tunable filter (AOTF) (i) assumed operating at approximately 100% efficiency passes  $\Delta\lambda = 20$  nm with 60 (mW/band) transmitted in  $\sim 25$  ( $\mu$ s). Transmission efficiency of  $\sim 50\%$  occurs from randomly polarized laser emission and linearly polarized light passed by the tunable filter. A polarizing beam splitter (k) separates illumination from collection. Given s-polarized light is transmitted out of a tuned filter, a range of p-polarized light dispersed from a sample field of view (a) arrives at the pixel sensor array. If 10% of s-polarized light is transmitted to a sample with p-polarized light reflected by a beam splitter, then 3.0 (mW) may be received by the sensor. Polarization rotation may improve transmitted power as a polarizing beam-splitter typically transmits p-polarized light and reflects s-polarized light more efficiently.

A transmission optic may be used [Fig. 4 (left)] that retains the supercontinuum laser and doubles transmission efficiency by omitting a beam splitter. As a result, the photoelectron current density generated by the CCD from the illuminated sample should be approximately the same as achieved in the reflection mode. A prototype used to produce example spectral images is shown in Fig. 4 (right) comprising a xenon arc lamp, a monochromator, a CCD camera, a 10 $\times$  objective with numerical aperture (NA) = 0.5, and a 1.8 $\times$  zoom lens. A 0.4 ( $\mu$ m) diameter sample-object is transferred to a 6.45 ( $\mu$ m) CCD-pixel at the sensor with 18 $\times$  magnification. Magnification is calibrated with a 5.0  $\mu$ m grating and 0.5  $\mu$ m diameter polystyrene beads.

Chromatic distortion degrades spectral maps by adding extra positional shifts to geometric distortions of a field of view (FOV) over measured wavelengths. Well-corrected optics can minimize chromatic distortion; however, residual errors may be further reduced by adjusting frame pixel coordinates based on calibration measurements. As wavelength changes, a relatively small and high contrast calibration site may present variable contrast among neighboring pixels. Figure 5 (left) shows a white-dashed 4  $\times$  2 pixel rectangle calibration reference enclosing eight pixels whose intensities vary over the wavelength series. Error vectors of 2.4 to 3.8  $\mu$ m magnitude are shown on a magnified scale in Fig. 5 (right). A nonlinear chromatic distortion across a FOV may be compensated by calibrations at multiple sites with an interpolating distortion lookup table if required.

**B. Signal processing**

Source brightness and optics determine photons/area that illuminate a sample surface. Sample characteristics, transmission efficiency, and magnification also influence the signal generated by a sensor array (3e) comprised of a charge coupled device (CCD) or a complementary metal-oxide-semiconductor (CMOS) and delivered in the frame image output (3h). A sensor illumination of 3.0 (mW)/4  $\times 10^{-19}$  (J) = 7.5  $\times 10^{15}$  (photons/s) using  $\lambda = 500$  (nm), energy 2.5 eV = 4  $\times 10^{-19}$  (J), and 50% quantum efficiency over the 450-750 (nm) visible range yields 3.8  $\times 10^{15}$  (electrons/s). A signal to noise estimate is determined for a 1.43 (Mpixel) CCD (Sony ICX285) with full well (1  $\times$  1 binning) = 1.8  $\times 10^4$  (electrons), 30 MHz read rate noise = 12.3 (electrons/pixel), and dark

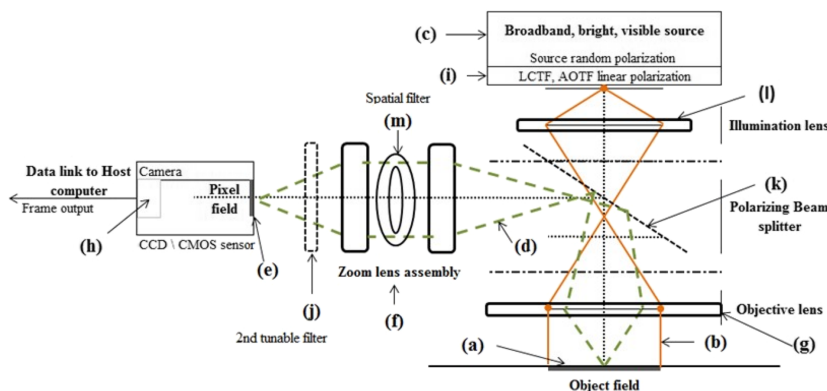


FIG. 3. The figure is a schematic diagram showing a reflective optics.

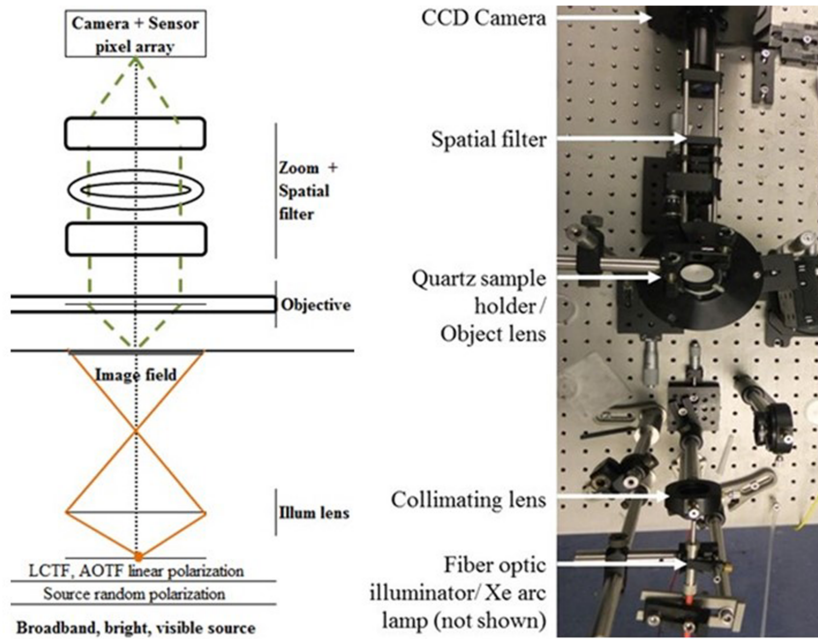


FIG. 4. (left) a transmission optic schematic; (right) a benchtop configuration (Courtesy of UC Davis Center for Biophotonics).

current =  $1.5 \times 10^{-2}$  [electron/(s/pixel)]. The dynamic range =  $\text{Full well} / \text{Read noise} = 1463$  effectively delivers an 11-bit gray pixel, less than a specified 14 bits. A photoelectron current density  $3.8 \times 10^{15}$  (electrons/s)/1.43 (Mpixels) =  $2.62 \times 10^9$  [electrons/(s/pixel)] =  $4.2 \times 10^{-10}$  (A/pixel) generates a signal  $S = 2.62 \times 10^9 (e^- / s \times \text{pixel}) \cdot 3.3 \times 10^{-8}$  (ms) =  $87 (e^- / \text{pixel})$  at a 30 MHz read (CCD refresh) rate. The signal to noise (S/N) is primarily determined by read noise  $S/N_{\text{read}} = \frac{87}{12.3} = 7.1$  as the dark noise level  $N_{\text{dark noise}} = 1.5 \times 10^{-2} (e^- / s \times \text{pixel}) \cdot 33.3$  (ms) =  $5 \times 10^{-3} (e^- / \text{pixel})$  is negligible at a 30 (frame/s) rate. The signal frames are delivered to a 680 (MB/s) bandwidth camera link with frame transfers at 14 (bit/pixel)  $\times 42.9$  (Mpixel/s) = 75 MB/s, which require a storage of 4.3 TB over 16 (h).

A compute platform may scale-transform an 8-wavelength intensity vector per pixel spectral image with 24 floating point operations comprising 8 additions and 8 multiplies followed by 8 branch comparisons of a given library cell type. 10 cell libraries then require  $10 \times 24$  (Flops/pixel)

$\times 42.9$  (Mpixel/s) = 10.3 (GFlops/s) capability. Commercially available edge computing coupled with other cloud resources can handle the computational complexity and storage required for processing large numbers of cell libraries in a secure and scalable manner.

### C. Sample mechanical handling

A sample stage motion in an X-Y plane relative to optics aligned along a Z-axis illuminates a series of optical FOV's. Stage coordinates are generated via a linear encoder. After illumination across a band of wavelengths, the stage moves a sample to the next field location. Stage control is determined by photon flux requirements linked to dwell time per field, frame rate, and motion between fields. The latter may be set at  $\sim 20\%$  of the dwell time to illuminate a single field with multiple wavelengths. For a  $1.384 \text{ mm} \times 1.036 \text{ mm} = 1.434 \text{ (mm}^2\text{)}$  field imaged by the sensor array, the stage halts 267 ms for 8 exposures at 30 (frame/s). By accelerating 36 (mg) to reach 19 (mm/s) midway at 0.52 (mm), the stage then decelerates to the next image field in  $\sim 54$  ms. A 300 (mm) diameter substrate

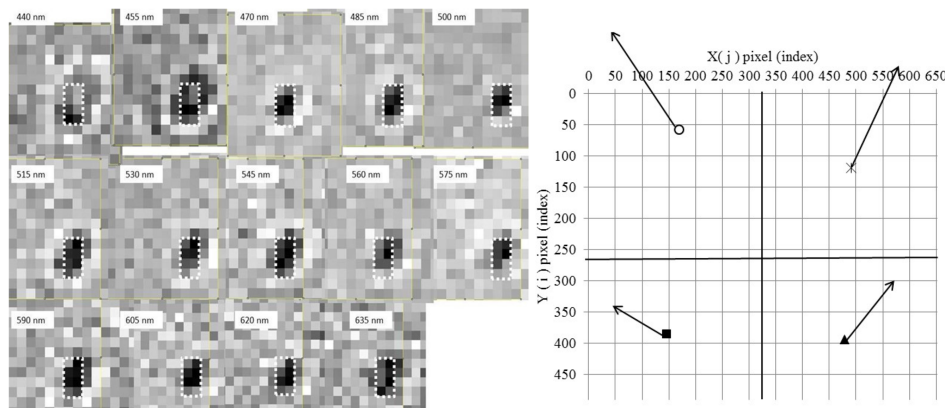


FIG. 5. (left) a series of monochromatic bright field images showing variable contrast at an RBC sample artifact calibration site ( $0.4 \mu\text{m}/\text{pixel}$ ); (right) measured chromatic distortion at four sites.

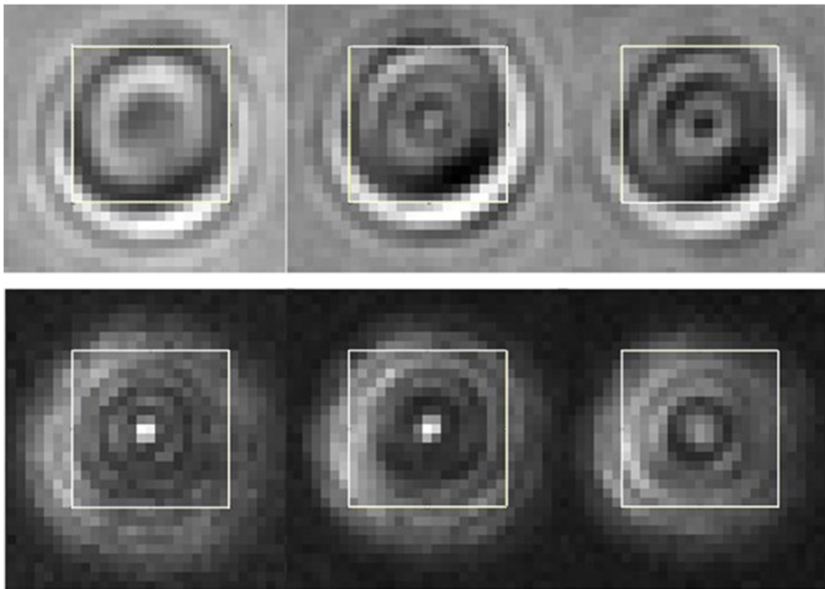


FIG. 6. The figure shows an image series of an erythrocyte (red blood cell): top row (bright field) and bottom row (dark field). Left to right: monochromatic images at wavelengths of 440, 530, and 620 (nm). Box length 17 pixels = 6.8 ( $\mu\text{m}$ ).

covers  $7.07 \times 10^4 \text{ mm}^2 / 1.45 \text{ mm}^2 = 4.87 \times 10^4$  fields. As the total time per field is 321 (ms), the average rate 3.12 (fields/s) yields a 4.3-h throughput =  $4.8 \times 10^4$  (fields)/3.12 (image-fields/s) with 1  $\mu\text{m}$  pixels or 17.1 h with 0.5  $\mu\text{m}$  pixels at the sample. Further throughput improvements are possible using a  $4096 \times 3000$  CCD array (Sony IMX253) if a corresponding decrease in photo flux and signal to noise is acceptable. A throughput of 4.6 h can be achieved by adjusting magnification to  $M = 6.9$ , which transfers 0.5  $\mu\text{m}$  sample pixels to the 3.45 ( $\mu\text{m}$ ) CCD pixel, and increasing peak stage acceleration and velocity to 105 (mg) and 81 (m/s).

A variety of sample types can be measured given that a thin film is dispersed over an optically flat substrate, such as for a 0.7 ml blood sample spread over a 300-mm wafer with a  $\sim 10 \mu\text{m}$  film thickness. A reflective optics may use a semiconductor wafer or with transmission optics, a quartz blank or glass slide. Blood is a complex non-Newtonian fluid, but 1–100 (cPoise) viscosity is comparable to photoresist, and uniform thin film thickness may be achieved via a spray, spin coating, or microfluidic method.

#### D. Red blood cell spectral images

Spectral image microscopy reveals a variety of cell features. An unstained red blood cell (Rbc) shown in Fig. 6 at 0.4 ( $\mu\text{m}/\text{pixel}$ ) superposes some partially coherent, phase object characteristics on the Gaussian image. The  $10\times$  objective lens with numerical aperture (NA) = 0.5 results in a resolution of  $\sim 0.44\text{--}0.54 \mu\text{m}$  at 440 (nm) wavelength for dark field apodization and bright field imaging, respectively.<sup>14</sup> The 6.8 ( $\mu\text{m}$ ) Rbc cell diameter bounded by the box is estimated from the dark fringe boundary in the bright field image series (top row). The diffraction rings extend to  $\sim 11.2 \mu\text{m}$  diameter at 440 (nm). The biconcave red blood cell results in a bright contrast  $2 \times 2$  pixel [0.8 ( $\mu\text{m}$ ) square] central region, visible in the dark field series, in part, due to an order of magnitude greater molar extinction coefficient at 440 nm compared

to 620 nm.<sup>16</sup> Partially coherent illumination by unscattered light emitted in a relatively narrow  $6^\circ$  emission semi-angle from the thin central region of the cell may explain the nature of the interference rings.<sup>14</sup>

### III. CONCLUSION

A high throughput spectral image microscopy system can process a 1 (ml) aliquot blood sample of  $5 \times 10^9$  cells in 5–17 h with 0.5  $\mu\text{m}$  pixel resolution. Further improvements may be possible as limits to acceptable pixel size are explored. A separate paper will describe a classification algorithm applied to a variety of cells.

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